No. IV-17018/13/2006-Prov-I YY ४ भारत सरकार/Government of India गृह मंत्रालय/Ministry of Home Affairs पुलिस आधुनिकीकरण प्रभाग /Police Modernization Division संभरण-I डेस्क /Prov.I Desk

26, Man Singh Road, Jaisalmer House, New Delhi, the 3 March, 2015.

To,

DsG: AR (through LOAR), BSF, CISF, CRPF, ITBP, SSB, NSG & BPR&D.

Subject: Revised QRs and Trial Directives for Door Buster.

The QRs and Trial Directives in respect of Door Buster as per the Annex-I and Annex-II respectively have been accepted by the Competent Authority in MHA.

- 2. Henceforth, all the CAPFs should procure the above item required by them strictly as per revised laid down Technical Specifications/QRs.
- 3. Concerned CAPF will be accountable for correctness of the QRs/Trial Directives.
- 4. MHA letter of even number dated 07-08-2006 is rescinded.

Yours faithfully,

(M. K. Chahar)

Under Secretary (Prov-I)

Encl.: As above.

Copy to: SO(IT), MHA: with the request to host the revised QRs and Trial Directives of Door Buster on the MHA website (under the page of Organizational Set up-Police Modernization Division-Qualitative Requirements-Specifications-BDDS Equipment), and remove earlier QRs from website at page mhal.nic.in/QRs/bdds.html, soft copy being sent through email.

(R K Soni)

Section Officier (Prov.I)

Copy to: DDG(Procurement), MHA.

QRs OF DOOR BUSTER

Cor		CD D	
Ser No		QRs Parameters	
	duction		
mao			
1.	Door breaching is a procand/or locked doors.	cess used by military, police, or emergency services to force or	pen closed
Gene	erai		
2.	Door buster consists of fo	ollowing types of tools and accessories :-	
	(a) <u>Hydraulic</u>	tools. Door buster hydraulic & Hydraulic power unit.	
	(b) <u>Manual to</u> hammer.		and sledge
	(c) Breaching	gloves.	
		aining door for training on Door Buster.	
! !		will specify the type of tools (with associated accessories)	and their
<u> </u>	numbers (within the	ne total authorization of the equipment) at the time of tendering.	
	aulic Tools		
3.	Door Buster (Hydraulic)		
İ	(a) <u>Description</u>	<u>on</u> .	
	or multi-loc		.
	(ii) The foldable.	e Door Buster should have two arms (upper and lower) and shou	ld be
	(iii) Sho	ould be able to be used by one / two person team.	
	(iv) Sho	ould have an option of 1(one) jack extension for optimal height ac	djustments
		e upper arm should be equipped with a manually removable pla Ipper Arm should be adjustable.	te and the
		accessory should be made available, to be adaptable at the top to allow the Door Buster to open pushing doors which do not have	
	(vii) The held wirele	e device must have wired remote for hand and foot operation a ss remote.	nd a hand
	(viii) For hydroelecti	normal operation the device should be operated through a Deac ric handle located directly on the Door Buster.	d-man

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QRs OF DOOR BUSTER (CONTD.....)

Ser No		QRs Parameters		
	-	(ix) The Door Buster should work on a electro hydraulic power source which may also be carried on the back pack.		
		 (x) The Door Buster should be placed vertically so that it should not block the passage after breaching the door. (xi) The Buster should be equipped with antipollution hydraulic coupling between power source and the door buster which should ensure that no oil leakage takes place. 		
		(xi) Should have a single/separate hose operation for hydraulics and electrical connection.		
	(b)	Specification of Door Buster.		
		(i) Push Force. The device should have a push force of min 60 KN.		
		(ii) <u>Door Buster dimensions (without extension accessory)</u> . Max 1200x100mm when packed.		
		(iii) <u>Upper arm length</u> . When packed, Min 850mm and Max 950mm		
		(iv) <u>Weight</u> . Max 26 Kg.		
		(v) <u>Extension 1</u> . Min 140mm and Max 160mm		
		(vi) <u>Extension 1 weight</u> . Max 2 Kg.		
		(vii) Extension 2. Min 290 mm and Max 310mm.		
		(viii) <u>Extension 2 weight</u> . Max 3 Kg.		
	(ix) <u>Additional bearing Plates for soft ground operation size</u> . Min 270x270x7mi and Max 330x330x9mm.			
		(x) Additional Bearing Plate weight. 7 Kgs Max.		
		(xi) Packing. The device should come in a moulded transport case.		

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QRs OF DOOR BUSTER (CONTD.....)

<u>Ser</u> <u>No</u>	QRs Parameters								
4.	Hydraulic Power unit								
	(a) <u>Description</u> .								
		(i) The device should be portable and easy to carry as a backpack.							
		(ii) The back pack should be a single acting hydraulic power unit which should be portable and fed by a 100 % sealed rechargeable 12/24V bty which should be commercially available off the shelf in India. The power unit should be covered by a protective casing.							
		(iii) The hydraulic power unit must be equipped with a security system - "Dead Man Switch" which means that, as soon as the operator removes his hand from the handle of the Door Buster or from the remote control, then instantly the Hydraulic power unit ceases to function.							
		(iv) The hydraulic power unit should be equipped with fast antipollution hydraulic coupling.							
		(v) The hydraulic power unit design should enable quick manual replacement of battery.							
		(vi) The hydraulic power unit should have indicators for battery charge and low battery.							
		(vii) The hydraulic power unit should go into sleep mode until it is activated by the dead man switch.							

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QRs OF DOOR BUSTER (CONTD....)



Ser No	QRs Parameters				
:	(b) of :-	Specification of Hydraulic power unit. The hydraulic power unit should consist			
		(i) Power Supply. Should come with removable 12/24 volt Lithium-ion battery (Min 7 Amp).			
		(ii) <u>Wired & Wireless remote.</u> Wired remote with a length of minimum 3m. Range of wireless remote should be 5 meters LOS (Line of Sight).			
		(iii) <u>Weight.</u> Max 22 Kg.			
		(iv) Hydraulic Hose (Default). Length should be minimum 1500mm.			
		(v) Additional hose. Length should be minimum 5 meters.			
		(vi) <u>Battery charger</u> . Should be compatible to standard 110-250V AC mains. Certificate from a national <i>I</i> international accredited laboratory to be provided by the OEM.			
		(vii) <u>External battery charger</u> . To charge the extra battery. (One extra battery to be provided by the vendor).			

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QRs OF DOOR BUSTER (CONTD.....)



Ser No	QRs Parameters				
5	Manual Tools	<u> </u>		,	
	(a) Specification of Door Ram (Manual Tool).				
	[(i)	No of op	erators.	Should be operable by one person.
		(ii)	Impact A	<u>\rea</u> . Min	90mm and Max 110mm.
		(iii) <u>Handles</u>. Two handles should be provided.(iv) <u>Material</u>. Stainless steel. Certificate from a national / international accredited laboratory to be provided by the OEM.			
!					
		(v)	Length.	Min 5	20mm - Max 570mm.
		(vi)	Weight.	Max 1	5 Kg.
	(b) Multi entry tool (manual tool). Multi entry tool should consist of an insulated shaft/lever with three attachments. Details are as under :-				
]		(i)	Lever/SI	<u>haft</u> .	
			(aa) <u>D</u>	<u>Dimension</u> .	Min 580X40mm and Max 600X50mm .
			(ab) <u>∨</u>	Veight.	Max 1.6 kg.
				Material. onal accredit	Zinc plated steel. Certificate from a national / sed laboratory to be provided by the OEM.

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QRs OF DOOR BUSTER (CONTD.....)



Ser No	QRs Parameters		
	(ii) Attachment 1. It should have a smooth beveled head with a penetration point to spread panels, break bolt locks etc:-		
	(aa) <u>Dimension</u> . Min 90X160X140mm & Max 110x190x 170mm.		
	(ab) <u>Weight</u> . Max 1.6 kg.		
	(ac) <u>Material</u> . Zinc plated/ Black non-corrosive coated steel . Certificate from a national/international accredited laboratory to be provided by the OEM.		
	(iii) Attachment 2. Open head for breaking padlocks, levering metal shutters etc:-		
	(aa) <u>Dimension</u> . Min 230X65X27mm & Max 240X72X32mm.		
; ; ;	(ab) <u>Weight</u> . Max 1.3 kg.		
	(ac) <u>Material</u> . Zinc plated/ Black non-corrosive coated steel. Certificate from a national/international accredited laboratory to be provided by the OEM.		
	(iv) Attachment 3. Cutting head to cut a passage through light sheet meta door, panel and frame etc:-		
	(aa) <u>Dimension</u> . Min 230X68X27mm & Max 240X78X35mm.		
	(ab) <u>Weight</u> . Max 1.3 kg.		
	(ac) <u>Material</u> . Zinc plated/ Black non-corrosive coated steel . Certificate from a national/international accredited laboratory to be provided by the OEM.		

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QRs OF DOOR BUSTER (CONTD....)



Ser No	QRs Parameters		
	(c) <u>Sledg</u>	<u>e Hammer</u> .	
	(i)	Sledge hammer should be made of solid steel.	
	(ii)	Handle - Should be insulated and conform to EN 60900.	
	(iii)	Total length - Min 850mm and Max 900mm	
	(iv)	Weight - Max 7.5 Kg.	
6.	Breaching Gloves	The gloves should be composed of hydrophobic leather and Kevlar.	
7.	7. Training Door. The training door is for training in breaching techniques alongwith Buster. It is used by rescue teams to be able to put into practice their breaching and techniques and necessary reflexes for operations.		
	(a) <u>Descr</u>	iption.	
	(i) The trg door will be a steel frame and a steel door with adequate suppo		
	(ii) of repr	Should have wooden calibrated fusible lock simulators to offer the possibility producing the resistance of single or multi lock doors.	
	(iii)	Should have three lock simulation (Top, bottom and centre)	
	(iv)	Centre lock simulator should be fitted with three fuses that resemble the ssive opening of a door.	

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QRs OF DOOR BUSTER (CONTD.....)



<u>Ser</u> No		QRs Parameters			
<u>-110</u>	(b)	(b) <u>Specification</u> .It should consist of :-			nsist of :-
		(i)	Structure	-	Steel.
		(ii)	No of lock S	Simulatio	on - Three (Top, bottom & Centre).
		(iii)	Colour	-	Black.
		(iv)	Weight	-	Max 455 Kgs.
8.	Miscellanee maintenance Ruster and	e with a	dequate spare	es, i.e. n	varranty period and fault liabilities for 2 years, contractual nineral oil, Extra covers for hose Hydraulic Pump and Door familiarization/drills for operation and repairs.

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Thankler HARJINDER KOMAR) By Compt, BSF

SISAM (NSG)

R. SHARMA)

May S. Saehdwa sclord), HQVSG.

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APPROVED / NOT APPROVED

(J N Choudhury) DG, NSG

TRIAL DIRECTIVES OF DOOR BUSTER

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<u>Ser</u>		QRs Parameters	Trial Directives
<u>No</u>	1		
Intro	<u>duction</u>		
1.	Door breachi and/or locked	ng is a process used by military, police, or end doors.	nergency services to force open closed
Gene	ral		
2.	Door buster o	consists of following types of tools and access	ories :-
	(a)	Hydraulic tools. Door buster hydraulic	& Hydraulic power unit.
	(b) hamm	Manual tools. Door Ram, multi entry tools ner.	s with three attachments and sledge
	(c)	Breaching gloves.	
	(d)	Tactical training door for training on Door Bu	ster.
	(e) numbe	The user will specify the type of tools (we have a constructed and the total authorisation of the equipment	

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd)



<u>Ser</u> No	A 497 (70 (70 (70 (70 (70 (70 (70 (70 (70 (7	QRs Parameters	Trial Directives
Hydr	aulic Tools		<u> </u>
3.	Door Buster (Hydi	raulic).	
	Specification of (QRs	<u>Trial Directive</u>
	(a) Des	cription	
	(i)	The DOOR-Buster should open	To be checked physically by
	inwa	rd/ outward opening, single or multi-	breaching the single and multi lock
	lock	doors.	door on Tactical training door (to be
i 			provided by the vendor).
	(ii)	The Door Buster should have two	To be checked physically by folding
	arms folda	s (upper and lower) and should be able.	upper and lower arm.
	(iii)	Should be able to be used by one /	To be checked physically by
	two	person team.	operating the Door Buster by one and two persons.
	(iv)	Should have an option of 1(one)	To be checked physically by installing
	-	extension for optimal height streets.	the jack extension to the door buster.
Ī	(v)	The upper arm should be equipped	To be checked physically by
		a manually removable plate and the	removing the adapter plate. The
	length of Upper Arm should be adjustable.		upper arm length adjustment to be checked physically.
Ì	(vi)	An accessory should be made	To be checked physically by
		able, to be adaptable at the top of the	attaching the said accessories and
		r arm to allow the Door Buster to open	opening the door without frame (to be
	push	ing doors which do not have frames.	provided by the vendor).

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd)



Ser No	QRs Parameters	Trial Directives
	(vii) The device must have wired remote for hand and foot operation and a hand held wireless remote.	To be checked physically by the BOO.
	(viii) For normal operation the device should be operated through a Dead-man hydroelectric handle located directly on the Door Buster.	Normal operation to be checked physically by operating the dead man switch located on hydroelectric handle of door buster.
	(ix) The Door Buster should work on a electro hydraulic power source which may also be carried on the back pack.	The power source will be put on back of the soldier and electro hydraulic power source will be checked physically.
	(ix) The Door Buster should be placed vertically so that it should not block the passage after breaching the door.	The door should be breached by placing the door buster vertically. To be checked by placing the breaching tool against the door to be breached (to be provided by the vendor). Personnel will be made to walk through the door after breaching.
	(x) The Buster should be equipped with antipollution hydraulic coupling between power source & the door buster which should ensure that no oil leakage takes place.	coupling and un-coupling of the hose
	(xi) Should have a single/separate hose operation for hydraulics and electrical connection.	To be checked physically. The device should have single/separate hose having both hydraulic and electrical components in a single connection or separate connections respectively.

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd)



<u>Ser</u> <u>No</u>	QRs Para	meters	Trial Directives
	(b) Specification		Trial Directive
	(i) Push Force	The device should have a push force of min 60 KN.	OEM should provide a certificate from a national / international certification agency / laboratory. BOO will check this certification.
	(ii) Door Buster dimensions (without extension accessory)	Max 1200X100mm when packed.	To be physically checked by the BOO.
	(iii) Upper arm length	When packed, Min 850mm Max 950mm	To be physically checked by the BOO.
	(iv) Weight	Max 26 Kg	To be physically checked by the BOO.
	(vi) Extension 1	Min 140mm & Max 160mm	To be physically checked by the BOO.
	(vii) Extension 1 weight	Max 2 kg	To be physically checked by the BOO.
	(viii) Extension 2	Min 290 mm and Max 310mm	To be physically checked by the BOO.
	(ix) Extension 2 Weight	Max 3 Kg	To be physically checked by the BOO.
	(x) Additional bearing Plates for soft ground operation size	Min 270x270x7mm & Max 330x330x9mm	To be physically checked by the BOO.
	(xi) Additional Bearing Plate weight	7 Kgs Max.	To be physically checked by the BOO.
	(xii) Packing	The device should come in a moulded transport case.	To be physically checked by the BOO.





<u>Ser</u> <u>No</u>		QRs Parameters	Trial Directives
4.	Hydraulic P	ower Unit	
	(a)	Description (i) The device should be portable and easy to carry as a backpack. (ii) The back pack should be a single acting hydraulic power unit which should be portable and fed by a 100 % sealed rechargeable 12/24 V bty which should be	Trial Directives To be physically checked by the BOO. To be checked physically. The battery voltage should be marked on the battery and will be checked using volt meter. The protective casing to be
		commercially available off the shelf in India. The power unit should be covered by a protective casing. (iii) The hydraulic power unit must be equipped with a security system - "Dead Man Switch" which means that, as soon as the operator removes his hand from the handle of the Door Buster or from the remote control, then instantly the Hydraulic power unit ceases to function.	To be checked physically by the BOO. As soon as the operator removes his hand from the door buster "dead man switch" or from the remote control, the hydraulic power unit should stop operation.
		 (iv) The hydraulic power unit should be equipped with fast antipollution hydraulic coupling. (v) The hydraulic power unit design should enable quick manual replacement of battery. 	To be checked physically by coupling and un-coupling the hose. There should be no oil leakage. To be checked physically by the BOO. The battery will be removed from the battery compartment and replaced with a new battery (to be provided by the vendor).

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd)



QRs Par	ameters	Trial Directives
		To be checked manually. The indicator showing the status of battery and weak battery warning light will be checked with a weak bty (to be provided by the vendor).
into sleep mo	de until it is activated by the	
(b) Specification	s of Hydraulic Power Unit	Trial Directive
(i) Power supply	Should come with removable 12/24 volt Lithium-ion battery (Min 7	
(ii) Wired & Wireless remote	Wired remote with a length of minimum 3m. Range of wireless remote should be 5 meters LOS (Line of Sight).	checked by the BOO for the length.
	(vi) The have indicator battery. (vii) The hy into sleep modead man swing (b) Specification The hydraulic power (i) Power supply	have indicators for battery charge and low battery. (vii) The hydraulic power unit should go into sleep mode until it is activated by the dead man switch. (b) Specifications of Hydraulic Power Unit. The hydraulic power unit should consist of:- (i) Power supply Should come with removable 12/24 volt Lithium-ion battery (Min 7 Amp) (ii) Wired & Wired remote with a length of minimum 3m. Range of wireless remote should be 5 meters LOS (Line of

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd)



<u>Ser</u> No	QF	s Parameters	Trial Directives
	(iii) Weight	Max 22 Kg.	To be checked physically by the BOO.
<u> </u>	(iv) Hydraulic Hose (Default	Length should be minimum 1500mm.	To be checked physically by the BOO.
	(v) Additional hose	Length should be minimum 5 meters	To be checked physically by the BOO.
	(vi) Battery charger	Should be compatible to standard 110-250V AC mains. Certificate from a national / international accredited laboratory to be provided by the OEM.	The charger should be compatible to commonly available 5/15 amp power socket and charging will be checked physically by the BOO.
	(vii) External battery charger	To charge the extra battery. (One extra battery to be provided by the vendor).	The charger should be compatible to commonly available 5/15 amp power socket and charging will be checked physically by the BOO.
5.	Manual Tools		
	(a) Specification o	f Door Ram (Manual Tool)	Trial Directive
	(i) No of operators	Should be operable by one person.	To be checked physically. The ram to be carried and operated by single person.
	(ii) Impact Area	Min 90mm Max 110mm	To be checked physically by the BOO.
	(iii) Handles	provided.	To be checked physically by the BOO.
	(iv) Material	Stainless steel. Certificate from a national / international accredited laboratory to be provided by the OEM.	To be checked physically by the BOO.
	(v) Length	Min 520mm Max 570mm	To be checked physically by the BOO.
!	(vi) Weight	Max 15 kg	To be checked physically by the BOO.

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd)

Ser C	Rs Parameters	Trial Directives
(b) Multi I	entry Tool (Manual Tool).	
	ool should consist of an insulated	
shaft/lever wit	h three attachments. Details are as	
under:-		
(i) <u>Lever</u>		
(aa) Dimer	•	To be checked physically by the
	Max 600X50mm	BOO
(ab) Weigh		To be checked physically by the BOO.
(ac) Mater	from a national / international accredited laboratory to be provided by the OEM.	
(ii) Attach	ment 1. It should have a smooth	To be checked physically by the
beveled h	nead with a penetration point to	BOO. OEM certificate required to be
	els, break bolt locks etc:-	attached confirming the same.
(aa) Dimer	nsion Min 90X160X140mm Max 110 X 190 X 170mm	To be checked physically by the BOO.
(ab) Weig		To be checked physically by the
(ab) vveig	Max 1.0 Ng	BOO.
(ac) Mater	corrosive coated steel. Certificate from a national/international accredited laboratory to be provided by the OEM.	To be checked physically by the BOO.
	ment 2. Open head for	To be checked physically by the
	padlocks, levering metal shutters,	BOO. OEM certificate required to be
etc:-		attached confirming the same.
(aa) Dimen	Min 230X65X27mm Max 240X72X32mm	To be checked physically by the BOO
(ab) Weight	Max 1.3 Kg	To be checked physically by the BOO

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd)

Ser No	QRs Para	ameters	Trial Directives
	(ac) Material	Zinc plated/Black non- corrosive coated steel. Certificate from a national/international accredited laboratory to be provided by the OEM.	To be checked physically by the BOO.
	(iv) <u>Attachment 3</u> passage through light frame etc:-	Cutting head to cut a sheet metal door, panel and	To be checked physically by the BOO. OEM certificate required to be attached confirming the same.
	(aa) Dimension	Min 230X68X27mm Max 240X78X35mm	To be checked physically by the BOO.
	(ab) Weight	Max 1.3 Kg	To be checked physically by the BOO.
	(ac) Material	Zinc plated/Black non- corrosive coated steel. Certificate from a national/international accredited laboratory to be provided by the OEM.	To be checked physically by the BOO.
	(c) Specification	of Sledge Hammer	Trial Directive
 - - - -		r should be made of	
	(ii) Handle	Should be insulated and conform to EN 60900.	international accredited laboratory to be provided by the OEM.
i !	(iii) Total length	Min 850mm Max 900mm	To be checked physically by the BOO.
; ; !	(iv) Weight	Max 7.5 Kg	To be checked physically by the BOO.
6.	Breaching Gloves		T to I Discostino
i İ	Specification of Breaching (Trial Directive Certificate from a national /
	(i) The gloves hydrophobic leather ar	should be composed of nd Kevlar.	Certificate from a national / international accredited laboratory to be provided by the OEM. To be checked physically by the BOO.

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TRIAL DIRECTIVES OF DOOR BUSTER (Contd....)

<u>Ser</u> No	QRs Para	ameters	Trial Directives
<u>No</u> 7.		eaching techniques alongwith the Door practice their breaching and improve	
	(a) Description		Trial Directive
	(i) The trg	door will be a steel frame or with adequate support for	To be checked physically by BOO.
	(ii) Should fusible lock sin	have wooden calibrated nulators to offer the reproducing the resistance to lock doors	To be checked physically by BOO.
		have three lock simulation	To be checked physically by BOO.
	(iv) Centre fitted with thre	lock simulator should be e fuses that resemble the ening of a door.	To be checked physically by BOO.
		of Training Door. It	<u>Trial Directive</u>
	(i) Structui	e Steel.	To be checked physically by BOO.
	(ii) No of lock Simulation	Three (Top, bottom & centre)	To be checked physically by BOO.
	(iii) Colour	Black	To be checked physically by BOO.
	(iv) Weight	Max 455 Kgs.	To be checked physically by BOO
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J.RSHARMA) Mal S. Sad AC, SSD 4) Sclora, H

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APPROVED / NOT APPROVED

(J N Choudhury) DG, NSG