## संख्या. पी-63013/177/01(B)/2023/मोड-।/सीसुबल/ 34/6-28

भारत सरकार, गृह मंत्रालय महानिदेशालय सीमा सुरक्षा बल

(रसद निदेशालय: आधुनिकीकरण सैल) (Email-comdtord@bsf.nic.in)

(Fax: 011-24367683)

ब्लाक संख्या . 10, सीजीओ काम्पलैक्स, लोधी रोड, नई दिल्ली–03 दिनांक <u>27</u> जुलाई 2024

सेवा में,

महानिदेषक:— आसाम राईफलस (through LOAR), केन्द्रीय ओद्यौगिक सुरक्षा बल, केन्द्रीय रिजर्व पुलिस बल, भारतीय तिब्बत बोर्डर पुलिस, सशस्त्र सीमा बल, राष्ट्रीय सुरक्षा गार्ड एवं पुलिस अनुसन्धान एवं विकास ब्योरो

## विषयः अनुमोदित गुणात्मक आवश्यकता / परीक्षण निर्देषों का प्रेषण

तकनीकी विषेशज्ञों के उप समूह द्वारा किए गये सूत्रीकरण एवं महानिदेशक सीमा सुरक्षा बल द्वारा अनुमोदित "Offset Four Colour Machine" के गुणात्मक आवश्यकता / परीक्षण निर्देशों को आपकी अग्रिम कार्यवाही हेत् प्रेषित किया जाता हैं।

संलग्न : उपरोक्तनुसार

अानन्द्र, सिंहं (आनन्द सिंह तक्षक) 22/7/24 उप महानिरीक्षक (रसद)

## प्रतिलिपि :-

1. तकनीकी निदेषक
The Technical Director
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3. तकनीकी विंग, सीमा सुरक्षा बल

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Adm Dte (Adm-II), FHQ, BSF

आपसे अनुरोध है कि उक्त उपकरण के सूत्रीकरण किये गये गुणात्मक आवश्यकता /परीक्षण निर्देशों को गृह मंत्रालय की वैबसाईट (MHA website Division of MHA+ - Police Modernization Division- Qualitative Requirements-Qualitative Requirements of Machinery & Eqpt Items with Surveillance item) पर अपलोड करने का श्रम करें।

कृपया उपरोक्तानुसार कार्यवाही करने का श्रम करें।

कृपया उक्त उपकरण के गुणात्मक आवश्यकता/ परीक्षण निर्देशों को सीमा सुरक्षा बल की वैबसाईट पर अपलोड करने का श्रम करें। For info with request to upload the approved QRs & TDs of "Offset Four Colour Machine" on GeM Portal. Copy of QRs & TDs is attached with this letter.

वास्ते सूचनार्थ आपके पत्र संख्या—जी—23014/01/ 2016/Adm-II/BSF/808 दिनांक 17 जनवरी 2024 के संदर्भ में।

6. फाईल।

## **ORS & TDS OF "OFFSET FOUR COLOURE MACHINE"**

S	<u> </u>		QRs Specification	Trial Directives	Result expected / desired
No	SCOPE :	TI - OCC 4 Co	alour Machine will be able to enter for the smooth fun	etioning of Central Printing Press and	Must be as per Specification.
	(1)	(i) The Offset four colour Machine will be able to cater for the smooth functioning of Central Printing Press and be able to undertake various types of colour printing Jobs allotted by Force HQr.			
	(ii)	(ii) It would cater for increasing demand of colour printing. Offset printing is best suited for economically producing large volumes of high quality prints in a manner that require little maintenance.			
	(iii) Four colour printing means that four different link colours are used to create a range of colours. The four colours refer to four link colours - Cyan, Magenta, Yellow, Black (CMYK).				
	(iv)	The advantage of	four colour offset printing may be described as follow	ing:	
	- Con				
	exa				
	- Qui				
	- Longer printing plate life than on direct litho presses because there is no direct contact between the plate and the printing surface. Properly developed plates used with optimized inks and fountain solution may achieve run lengths				
	of n	nore than a million			
	<ul> <li>Cost. Offset printing is the cheapest method for producing high quality prints in commercial printing quantities.</li> <li>Ability to adjust the amount of ink on the fountain roller with screw keys. Most commonly, a metal blade controls</li> </ul>				
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	cert				
	machines one adjusts the screws manually, but on modern machines the screw keys are operated electronically by				
			the machine, enabling a much more precise result.		-
1.		Characteristics		To be observed by DOO	Must be as per Specification.
	a) Four Colour Offset Printing Machine in metal body  To be physically checked by BOO.		iviust be as per specification.		
2.		Characteristics		To be obscioully shocked by POO	Must be as per Specification
	a) Colour	output	4 Colour	To be physically checked by BOO.	Must be as per Specification.

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0	<b>*</b>	QRs Specification	Trial Directives	Result expected / desired
0	b) Maximum Sheet Size 460x640 mm (± 10mm) or 480X660mm or 530 x 750 mm		To be physically checked by BOO.	Must be as per Specification.
	c) Paper size	460x640 mm (± 10mm) or 480X660mm (18"x25" or 19"x26")	To be physically checked by BOO.	Must be as per Specification.
9	d) Printing Input Method	Sheet Fed	To be physically checked by BOO.	Must be as per Specification.
	e) Minimum Sheet Size	210x250mm or 200x280mm (± 05mm)	To be physically checked by BOO.	Must be as per Specification.
52	f) Maximum Print area	445x635mm (± 10mm) or 470X650 mm or 520 x 740 mm	To be physically checked by BOO.	Must be as per Specification.
3	g) Plate Size	525x640mm (± 10mm) or 560X670mm or 605 x 760 mm	To be physically checked by BOO.	Must be as per Specification.
	h) Blanket Size	605 x 652mm x 1.9 OR 688 x 770mm	To be physically checked by BOO.	Must be as per Specification.
8	i) Paper Thickness	50-350 GSM or above	To be physically checked by BOO.	Must be as per Specification.
	i) Compressor Motor	4 HP and above	To be physically checked by BOO.	Must be as per Specification.
	k) Printing Speed	7500 IPH or above	To be physically checked by BOO.	Must be as per Specification.
	1) Electric Panel	Fitted in machine or separate	To be physically checked by BOO.	Must be as per Specification.
	m) Type of Machine	Fully Automatic/Semi Automatic	To be physically checked by BOO.	Must be as per Specification.
	n) Work of Machine	For printing of all types of paper 350 GSM or above	To be physically checked by BOO.	Must be as per Specification.
	o) Work of printing	For printing and preparing of all types of booklets/Registers	To be physically checked by BOO.	Must be as per Specification.
	p) Use of Ink	Four Colour process Offset Ink i.e. Cyan, Magenta, Yellow and Black.	To be physically checked by BOO.	Must be as per Specification.
3	Warranty	Minimum 1 Years	OEM certificate in this regard to obtained & checked.	Must be as per Specification.
4	Service Support-	10 Years	OEM certificate in this regard to obtained & checked.	Must be as per Specification.

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S No		QRs Specification		Result expected / desired
5	Life of Machine	Minimum 10 Years	OEM certificate in this regard to obtained & checked.	Must be as per Specification.
6	Print impression	Minimum 5 Crore	OEM certificate in this regard to obtained & checked.	Must be as per Specification.
7	Training support by firm Engineer	1 Week Trg for operator level including minor repair and maintenance.	A certificate in this regard may be obtained from OEM	Must be as per Specification.

Engineer	and maintenance.	obtained from OEM	
		24 10.7.24	dip .
(Puneet Rastogi), IPS, ADG (Lo	eg), BSF (S S Dabas), DIG (Welfare), BS	SF (Dinesh Kumar), Comdt. (SIW), BSF	(Multesh Kumar), 2IC, (SIW), BSF
dram -	PRINCE	De	Am
(Sasi Kumar. R), 2IC, Assam Ri	fle (Sh. Rajeev Bhatt), SSO, BPR&	D (Kulwant Singh), DC(T), ITBP	(Rakesh Kumar), JAD, DCPW
	Evel -	Modern	
(Devender Singh), DC/AIA, SSI	B (Jeewan Singh), S.W.S, NSG	(Paras Ram), AC, BSF Academy Tekanpur	(Ashish Rawat), AC(IT), CRPF
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(Inspr/RM Manish Raj), SIW, BSF

(SI/Exe Yatin Anand), CISF

Approved / Not approved

Director General Border Security Force